# ST100L Mass Flow Meter



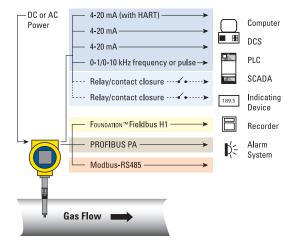
# Thermal Dispersion Air/Gas In-Line Flow Meter



The Model ST100L is an in-line, spool piece gas flow meter that combines best-in-class transmitter/electronics and superior calibration to provide a truly state-of-the-art gas flow meter for industrial process and plant applications with line sizes up to 2 inches [50 mm].

#### Flow Element and Process Connections

- All welded construction
- 316L stainless steel or Hastelloy-C276
- Fast response and extra-rugged duty choices
- Variable (adjustable) and fixed insertion depths
- NPT, flange, butt weld



## **Model ST100L Features**

- Compatible with More than 200 Gases
- Direct Mass Flow Measurement
- Dual Function Flow and Temperature
- Temperature Service to 250 °F [121 °C]
- No Moving Parts, Non-Clogging
- Best-In-Class Digital/Graphical Readout
- Multiple Analog Outputs
- Extensive Bus Communications Options
- Line Sizes ≤ 2" [50 mm]
- Agency Approvals on Full Instrument
- On-Board Data Logger

#### **Transmitter and Electronics**

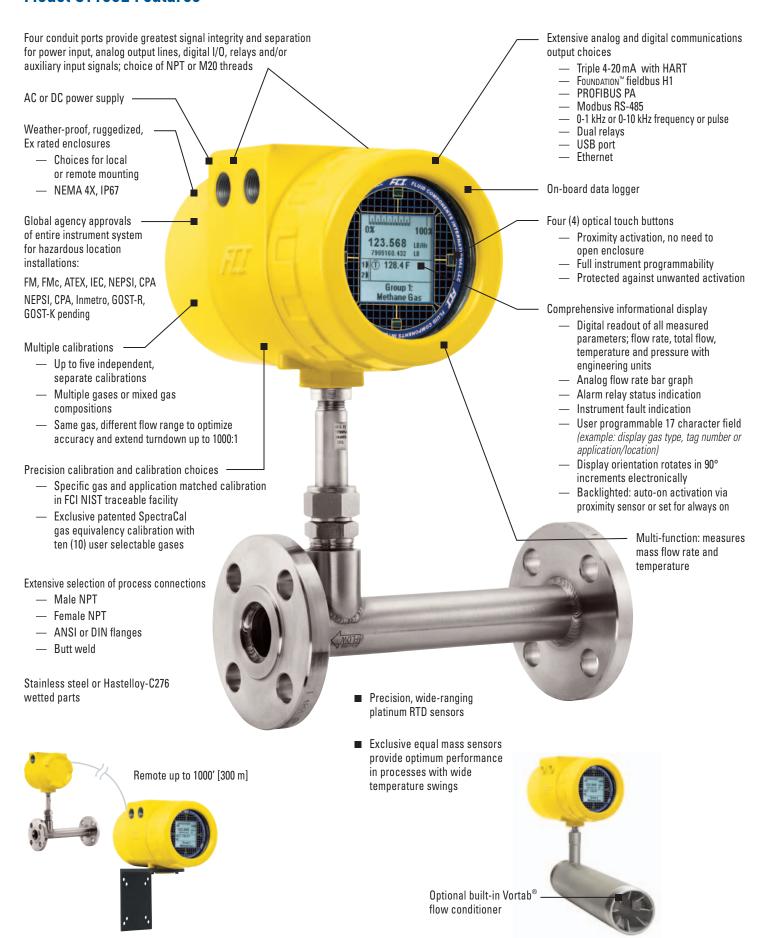
- All metal enclosure
- Four (4) conduit ports
- 2" x 2" [50 mm x 50 mm] backlighted LCD readout/display
- Flow, total flow and temperature
- Triple analog outputs with HART
- FOUNDATION<sup>™</sup> fieldbus, PROFIBUS PA, Modbus options
- Dual relays/alarms option
- Integral or remote mounting (up to 1000')
- AC or DC power
- FM, FMc, ATEX and IECEx approvals for Division 1, Zone 1 hazardous locations
- Standard and extended range temperature compensation
- Data logging to removable micro-SD card

#### Calibration

- Calibrated to your installation conditions and gas specifications on one of 18 precision, NIST traceable flow stands
- Up to five (5) unique calibrations stored onboard
- SpectraCal<sup>™</sup> 10 user selectable / changeable gases



# **Model ST100L Features**



# Model ST100L In-Line Mass Flow Meter Specifications

#### Instrument

- Measuring Capability: Flow rate, total flow and temperature
- Basic Style: In-line (spool piece), single element
- Flow Measurement Range: 0.0062 SCFM to 1850 SCFM [0.01 Nm<sup>3</sup>/h to 3,140 Nm<sup>3</sup>/h] Air at standard conditions; 70 °F and 14.7 psia [0 °C and 1,01325 bar (a)]
- Temperature Measurement Range: Up to 250 °F [121 °C] commensurate with element
- Media: All gases that are compatible with the flow element material

#### Accuracy

Gas Specific Calibration: ±0.75% reading, ±0.5% full scale

SpectraCal<sup>™</sup> Gas Equivalency: Typically ±4% reading, ±0.5% full scale; gas conditions specific to application will determine accuracy; utilize FCI's online tool, AVAL, to evaluate your application and provide expected accuracy

**Temperature:** ±2 °F [±1,1 °C] (display only, flow rate must be greater than 5 AFPS [1,5 m/sec])

#### Repeatability

Flow: ±0.5% reading

**Temperature:**  $\pm 1 \,^{\circ}\text{F} \, [\pm 1 \,^{\circ}\text{C}]$  (flow rate must be greater than 5 AFPS)

#### **Temperature Coefficient**

With optional temperature compensation; valid from 10% to 100% of full scale calibration

Flow: Maximum ±0.015% of reading / °F up to 250 °F

 $[\pm 0.03\%$  of reading / °C up to 121 °C]

#### Turndown Ratio

Standard: Factory set and field adjustable from 10:1 to 100:1 within calibrated flow range

## **Temperature Compensation**

Standard: ±30 °F [±16 °C] **Optional:**  $\pm 100 \,^{\circ}\text{F} \, [\pm 55 \,^{\circ}\text{C}]$ 

#### **Agency Approvals**

FM, FMc (Canadian): Class I, Division 1, Hazardous Locations;

Groups B,C,D,E,F,G

ATEX and IECEx: Zone 1, II 2 GD Ex d IIC T4 NEPSI, CPA, Inmetro, GOST-R, GOST-K pending

Calibration: Performed on NIST traceable equipment

#### Flow Element

#### **Material of Construction**

All-welded 316L stainless steel; Hastelloy-C optional

**Operating Pressure:** 250 psig [17 bar(g)]

Fixed Connection Flanged: per flange rating

#### **Operating Temperature (Process)**

- FP and - S Style Flow Element: -40 °F to 250 °F [-40 °C to 121 °C]

### ST100L In-line Flow Tube

Flow element is threaded and keyed in an in-line flow tube, calibrated and supplied as a spool-piece; options include low flow injection tubes and built-in Vortab flow conditioners for optimum low flow rangeability and performance

Size: 1" diameter tubing; 1", 1 1/2" or 2" schedule 40 pipe

Length: 9 nominal diameters

Process Connections: Female NPT, male NPT, ANSI or DIN flanges, or butt weld

prepared

Option: Flanges sized for flow tube

**Remote Transmitter Configurations:** Transmitter may be mounted remotely from flow element using interconnecting cable (up to 1000' [300 m])

### Flow Transmitter/Electronics

**Operating Temperature:** 0 °F to 150 °F [-18 ° to 65 °C]

#### Innut Power

**AC:** 85 Vac to 265 Vac **DC**: 24 Vdc ± 20%

#### **Outputs** Analog

Standard: Three (3) 4-20 mA\*, 0-1kHz, or 0-10 kHz pulse/frequency 4-20 mA outputs are user assignable to flow rate, temperature and/or if so

equipped, pressure; outputs are user programmable to full flow range or subsets of full flow range; pulse/frequency output is user selectable as pulse for external counter/flow totalizer, or as 0-1 kHz or 0-10 kHz frequency representing flow rate

Outputs are isolated and have fault indication per NAMUR NE43 guidelines, user selectable for high (>21.0 mA) or low (<3.6 mA)

Optional: Standard output plus two (2) 2A SPDT relays

Relays independently user assignable to flow, temperature or pressure; user programmable for hi/lo trip, hysteresis from 00.0 to 99.9 counts and time delay from 00.0 to 99.9 seconds

#### Digital

Standard: LISR Ethernet

HART (comes standard with analog outputs, V7 compliant) Optional: FOUNDATION™ fieldbus H1, PROFIBUS PA or Modbus RS-485

#### **Auxiliary Inputs**

Two 4-20 mA input channels; used for FCI administered special configurations to allow ST100L series to accept outputs from external devices such as gas analyzers, gas composition or pressure sensors

#### **Enclosures**

#### Main Transmitter/Electronics:

NEMA 4X, IP67; polyester powder coated aluminum; 4 conduit ports threaded as 1/2" NPT or M20x1.5; 7.74 " x 5.40 " x 5.00 " [196.6 mm x 137.2 mm x 127 mm]; stainless steel enclosure pending

# Local Enclosure (Remote Configuration):

NEMA 4X, IP67; polyester powder coated aluminum; 2 conduit ports threaded as 1/2" NPT or M20x1.5; 3.75 " x 4.00 " x 3.24" [95 mm x 102 mm x 82 mm]

User programmable for readings per time increment to a maximum of 1 reading/ second; removable, circuit board-mountable 2GB micro-SD (secure digital) memory card supplied; stores approximately 21M readings in ASCII comma-separated format

#### Readout/Display and Optical Touch Buttons (Optional):

- Large 2" x 2" [50 mm x 50 mm] LCD; digital plus bar graph and engineering units
- Digital displays of flow rate, total flow, temperature and pressure (with STP models); user selectable for engineering units
- Analog bar graph of flow rate
- Relay/alarm status indication
- User programmable 17 alphanumeric character field associated with each calibration group
- Set-Up & Service mode displays text and service codes
- Backlighted backlight activated by proximity motion detection, or user may set for always on
- Four (4) optical touch buttons for user programming of instrument set-up and service interrogation
- Optical touch button activation through front window no need to open enclosure to access or activate
- Display is electronically rotatable in 90° increments to optimize viewing angle

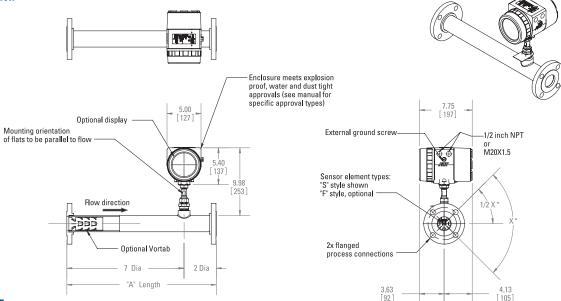
Note: If readout/display not ordered, all user set-up and service interrogation must be done via computer link to bus comm and/or USB port.

Specifications at reference operating conditions of 70 °F, 14.7 psia [21.1 °C, 1.013bar(a)] and straight pipe run 20d upstream, 10d downstream

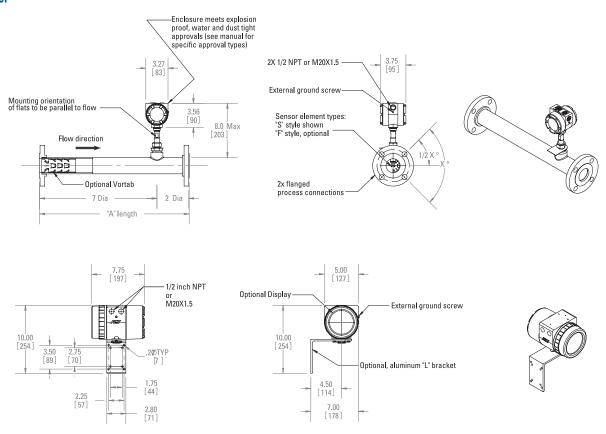
FCI is a continuous improvement company; specifications subject to change without notice

# Model ST100L In-Line Mass Flow Meter

# **Integral Configuration**



# **Remote Transmitter**





Representantes / Distribuidores Exclusivos

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